

SECTION 10

CUSTOMER SPECIFICATION INDEX

MISCELLANEOUS SPECIFICATIONS

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STANDARD MATERIAL SPECIFICATIONS

Nominal Diameter	Profile	Aluminum Coating Wt., mg/sq.in.		Tab Gauge, in.	Compound weights, mg/tend ± 15%
		Midland A4820-A20M (Epoxy-amine)	50x2H19 Darex9385 Darex6179 Darex6305 Darex9307		
201 FP	Flat Panel	0.0079	2.0	0.016	45
202 SR	SAFERIM	0.0079	2.0	0.016	52
202 PS	Ring Pull	0.0099	TBD	0.018	42
202SOT	Stay-on-tab	0.0099	TBD	0.018	42
211 SR	SAFERIM	0.0079	2.0	0.016	54
211 SV	SAFERIM Vacuum	0.0105	2.0	0.018	54
211 PS	Litterproof Pour Spout	0.0090	2.0	0.016	60
211PSCR	Child rsmt Pour Spout	0.0090	2.0	0.016	60
300 SRTB	SAFERIM Tennis Ball	0.0120	2.0	135# Steel	58
300 SR	SAFERIM	0.0089	2.0	0.016	58
303 SR	SAFERIM	0.0089	2.0	0.016	61
307 SR	SAFERIM	0.0089	2.0	0.016	65
307 SV	SAFERIM Vacuum	0.0100	2.0	0.018	65
309 SR	SAFERIM	0.0089	2.0	0.016	68
401 SR	SAFERIM	0.0090	2.0	0.016	77
401 SV	SAFERIM Vacuum	0.0105	2.0	0.018	77
401 RS	RIMSAFE	0.0100	2.0	0.018	77
401 DS	DOUBLESAFE	0.0093	2.0	0.016	77
401 DV	DOUBLESAFE Vac.	0.0105	2.0	0.018	77
401 PS	Litterproof Pour Spout	0.0090	2.0	0.016	77
401 TT	Tara-Tara	0.0119	3.5(1)	135# Steel 80 mg Darex E-4	100
502 FP	Flat Panel	0.0119	3.5(1)	135# Steel	145

(1) Valspar 610x312CLS

(2) BASF R-287-138

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STANDARD MATERIAL SPECIFICATIONS

Spec No.	Nominal Diameter mm	Profile	Aluminum Gauge, mm 5352H19	Metric Units		Tab Gauge, mm	Compound weights, mg/endl ± 15%
				Coating Wt., gm/sq. m.			
				Inside	Outside		
201 FP	51	Flat Panel	0.20	3.0	3.0	0.41	45
202 SR	52	SAFERIM	0.20	3.0	3.0	0.41	50 52
202 PS	52	Ring Pull	0.25	TBD	3.0	0.46	42
202SOT	52	Stay-on-tab	0.25	TBD	3.0	0.46	42
211 SV	65	SAFERIM	0.20	3.0	3.0	0.41	54 70
211 SR	65	SAFERIM Vacuum	0.27	3.0	3.0	0.46	54 70
211 PS	65	Litterproof Pour Spout	0.23	3.0	3.0	0.41	60 67
211PSCR	65	Child rstnt Pour Spout	0.23	3.0	3.0	0.41	60 67
300 TB	73	SAFERIM Tennis Ball	0.30	3.0	3.0	0.38 Steel	58
300 SR	73	SAFERIM	0.23	3.0	3.0	0.41	58 80
303 SR	77	SAFERIM	0.23	3.0	3.0	0.41	61
307 SV	83	SAFERIM	0.23	3.0	3.0	0.41	65 90
307 SR	83	SAFERIM Vacuum	0.25	3.0	3.0	0.46	65 80
309 SR	86	SAFERIM	0.23	3.0	3.0	0.41	68
401 SR	99	SAFERIM	0.23	3.0	3.0	0.41	77 100
401 SV	99	SAFERIM Vacuum	0.27	3.0	3.0	0.46	77
401 RS	99	RIMSAFE	0.25	3.0	3.0	0.46	77
401 DS	99	DOUBLESAFE	0.24	3.0	3.0	0.41	77
401 DV	99	DOUBLESAFE Vac.	0.27	3.0	3.0	0.46	77
401 PS	99	Litterproof Pour Spout	0.23	3.0	3.0	0.41	77 100
401 TT	99	Tara-Tara	0.30	5.2(1)	5.2(1)	0.38 Steel 80 mg Darex E-4	100
502 FP	127	Flat Panel	0.30	5.2(1)	5.2(2)	0.38 Steel	145

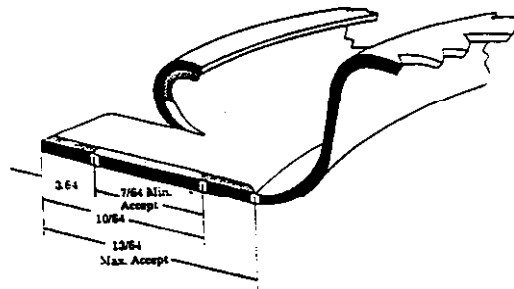
(1) VALSPAR 610x312CLS
 (2) BASF R-287-138



AUTOMATED CONTAINER COMPANY

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METAL CAN PLACEMENT



COMPOSITE CAN PLACEMENT

